

## Mixing Procedure

### For Politerm Light Concrete

#### PLC 250C

Making of 1 cubic meter of PLC 250C on jobsite with Politerm Machine:

#### Mixing Components: For 1 CBM mix

1. Politerm Blu = 2 Bags of 420lt. each
2. Ordinary Portland Cement = 250 Kgs.
3. Water = 125 – 140 lt.

#### Mixing Procedure:

The equipment used shall be clean and free of all material coming from earlier work.

1. First add 100 lt. water into the concrete mixer
2. Add 2 bags of Politerm Blu in the mixer
3. Mix water and Politerm Blu for 2-3 minutes
4. Add full quantity of cement into the mixer and mix well (2-3 minutes)
5. Add the balance water slowly to get the creamy texture as finished product PLC 250C

**Note:** Water quantity should be adjusted according to the temperature, time of the day and wind speed.